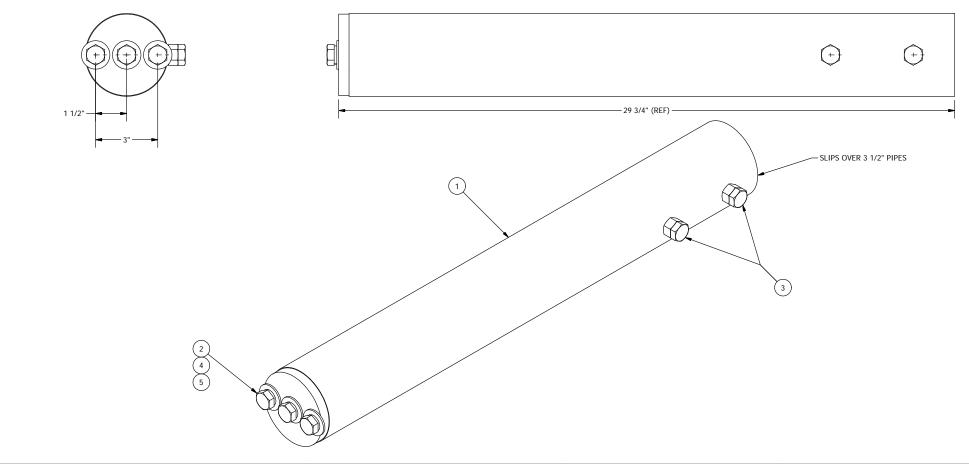
PARTS LIST									
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.			
1	1	X-SP508	PIPE HEAD WELDMENT		18.71	18.71			
2	3	G1201	1/2" x 1" HDG HEX BOLT GR5	1 in	0.12	0.36			
3	2	G12112	1/2" x 1-1/2" HDG HEX BOLT GR5	1 1/2 in	0.15	0.30			
4	3	G12FW	1/2" HDG USS FLATWASHER		0.03	0.10			
5	3	G12LW	1/2" HDG LOCKWASHER		0.01	0.04			
					TOTAL WT. #	19.51			



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030") - NO CONING OF HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT
MODISTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF
VALMONT INDUSTRIES IS STRICTLY PROHISITED.

DESCRIPTION

PIPE HEAD SLEEVE GALVANIZED



Engineering Support Team: 1-888-753-7446

Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX

CPD NO.		DRAWN BY KC8 5/29/2012				PART NO. SP508			
	CLASS 81	SUB 02	DRAWING CUS	USAGE STOMER	CEK	7/9/2012	DWG. NO. SP508		F 1